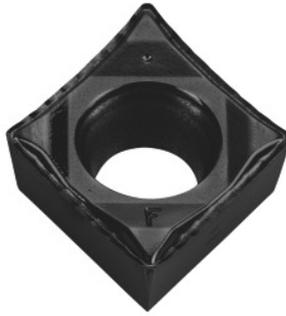


**Garant****Indexable insert for turning CC.T 120402, for finish machining, Grade: HB7315-1**

## Order data

Order number	260062 HB7315-1
GTIN	4062406769932
Item class	21G

## Technical description

ISO code indexable insert	CCGT 120402
Chip breaker	AF
Feed f	0.03 - 0.1 mm/rev.
Main application	N
Tool material	Carbide
Cutting depth $a_p$	0.05 - 0.5 mm
Cutting speed $v_c$ main application	120 - 600 m/min
Number of changes/inserts	2
Tolerance	G
Finishing/roughing assignment	Finishing

Corner radius	0.2 mm
Cutting conditions	continuous
Grade	HB7315-1
Type of product	Indexable insert for turning